



How to install plastic pipes

To ensure that the screw union is leak-tight and firm, sleeves must be used for all plastic pipes installed with olive and compression ring because otherwise the plastic pipes will expand such that olives and clamping rings can no longer be slipped over them.

It is essential for screwing-in and assembly that the end of the pipe is cut at a right angle. Check that the pipe slips all the way into the screw union. Use our pipe cutter 076.264-90A to ensure that the pipe is cut at a true right angle.

Plastic pipes can be bent without previous warming up as long as the admissible bending radius is obeyed. Since the plastic pipes tend to return to their original shape, you must attach them before and after every bend. Do not underbend the pipes because they may buckle otherwise.

min. bending radius $r = 40 \text{ mm}$



Damaged screw unions may cause the pressure to drop in the braking system. Before installing the screw union, check both the thread and the connecting piece for damages.