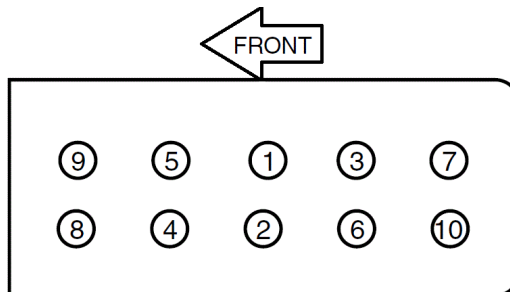


|                                                  |                                                                                                  |                                                                                                               |
|--------------------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|
| <b>Anziehvorschrift Zylinderkopf</b>             | <b>787.500</b><br><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Ford</b> | <br><br><b>Das Original</b> |
| <b>Tightening Instructions for Cylinder Head</b> |                                                                                                  |                                                                                                               |
| <b>Instructions de serrage pour culasse</b>      |                                                                                                  |                                                                                                               |
| <b>Prescripciones de apriete para culatas</b>    |                                                                                                  |                                                                                                               |

Schraubenkopf / Head shape      Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete  
Tête de vis / Cabeza de tornillo



Anziehen/  
Tightening/  
Serrage/  
Apriete

1974-1993  
 60 ft-lbs  
90 ft-lbs

1993-1997  
 50 ft-lbs  
50 ft-lbs  
➤ 100°

Zeichenerklärung / Explanations / Explication / Explicacion

|                                                                                    |                                             |                              |                                |                                       |
|------------------------------------------------------------------------------------|---------------------------------------------|------------------------------|--------------------------------|---------------------------------------|
|  | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts  | utiliser des vis neuves        | emplar tornillos nuevos               |
|  | Warmlauf (80°C)                             | warm up time (80°C)          | chauffage (80°C)               | calentamiento (80°C)                  |
|  | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
|  | Setzzeit                                    | relaxation time              | durée de tassement             | tiempo de espera                      |
|  | Drehwinkel                                  | torque angle                 | angle de serrage               | ángulo de giro                        |

**Motortyp / Engine type / Type de moteur / Tipo de motor**

**Elring-Serviceteam**  
Fon +49 7123 724 799  
Fax +49 7123 724 798  
[service@elring.de](mailto:service@elring.de)

26/06/25

**\*787.500\***